

PLURA® HP TRIARMATO

Composite waterproofing membrane APP-SBS

Description

Prefabricated modified composite polymer-bitumen waterproofing membrane, manufactured with patented technology, composed of distilled bitumen and differentiated waterproofing masses.

The upper face compound is composed of distilled bitumen, polyolefins and elasto-plastomers (APP) while the lower face compound is composed of distilled bitumen and elastomeric polymers (SBS).

A special compound, specifically designed, is used to promote the compatibility between the APP & SBS.

The upper face waterproofing mass has excellent ageing properties, walkability, cold flexibility heat and UV resistance, while the lower face waterproofing mass has excellent cold flexibility and adhesion to the substrates.

Reinforcement

The P & PA versions are reinforced with a triple reinforced fabric composed of a fiberglass mat sandwiched in between two layers of woven non woven single strand composite polyester, having excellent mechanical characteristics and exceptional dimensional stability.

Finishes

The P version, on the upper face, has a woven non woven polypropylene mat finish.

The PA version is self-protected with mineral slates which reduce heat absorption and improve the durability of the membrane.

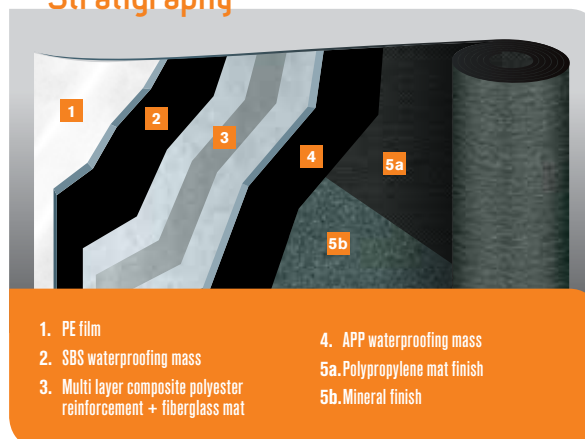
PLURA HP TRIARMATO has a 10 cm side selvedge and a 15 cm head selvedge which promotes the adhesion between the sheets.

Methods of application

For the application of the membrane the use of heat is generally used by means of a gas torch or specific hot air machine. Use protective devices required by law. The application by heat is not suggested when on heat sensitive materials (polystyrene insulation).

- Coordinate the operations in a way to not cause damage to the construction elements and underground structure. Avoid to leave the structure for the night or for periods of prolonged work interruptions without having been properly sealed.
- **The application surface must not have any depressions to avoid the risk of ponding water, the slope must be at least 1.5% on concrete decks and 3% for steel or wooden ones, this to guarantee a proper run off of rainwater.**

Stratigraphy



1. PE film
2. SBS waterproofing mass
3. Multi layer composite polyester reinforcement + fiberglass mat
4. APP waterproofing mass
- 5a. Polypropylene mat finish
- 5b. Mineral finish

- The water drainage spouts should be sufficiently big enough to allow for rain water to be eliminated in an efficient way.
- Prepare cementitious substrates, including verticals and details, with a bituminous primer either by brush or airless, approx. 300/400 g/m².
- Allow this preparation layer to dry before proceeding with any other operation.
- With prefabricated constructions, apply a suitable reinforcing strip along all joints. In the presence of construction joints, prefabricated panels or metal decks, suitable expansion joints are to be considered.
- The membranes must be applied to the substrate fully bonded.
- All details, perimeters, verticals, change of slope as well as projecting area must be fully bonded.

For further information and news it is recommended to consult the PLUVITEC technical literature; our Technical Office is always available to evaluate particular problems and to provide the necessary assistance to best apply our waterproofing membranes.



EN 13707

EN 13859-1

EN 13969

Fields of use



EN13707 Continuous roofs (Certificate n° 0958-CPR-2045/1)

	N° layers				Method of application				Type of applications			Type					
	Single layer	Double layer	Multilayer	Torch	Hot air	Mixed (Torch / Air)	Cold bond glue	Mechanical fixing	Thermoadhesive / Self-adhesive	Fully bonded	Partially bonded	Loose laid	Complimentary layer	Top layer	Heavy protection	Anti-root	Other uses
PLURA HP TRIARMATO P 4 MM	▪	▪	▪	▪				▪		▪				▪			
PLURA HP TRIARMATO PA 4,5 KG/M²		▪	▪	▪				▪		▪				▪			
EN13859-1 Under roof tile																	
PLURA HP TRIARMATO PA 4,5 KG/M²	▪	▪	▪	▪						▪				▪			
EN13696 Retaining Walls (Certificate n° 0958-CPR-2045/1)																	
PLURA HP TRIARMATO P 4 MM	▪	▪	▪	▪						▪			▪	▪			

Fields of use

For their characteristics, the membranes of the PLURA HP TRIARMATO series can be used with success in a wide range of both civil and industrial works, such as terraces, retaining walls & concrete decks (flat, curved, etc.).

The products of the PLURA HP TRIARMATO are particularly indicated for use where very high adhesion to the substrate is required, excellent workability during both warm and cold periods and excellent walkability. In virtue of the particular formulation, PLURA HP TRIARMATO is compatible and can be applied with all PLUVITEC membranes, both APP & SBS as well as PLURA series.

Sizes & packing

Description	P 4 mm	PA 4,5 kg/m ²
Rolls size [m]	10 x 1	10 x 1
Rolls per pallet	24	25
Square meters per pallet [m²]	240	250

Sizes & packing may vary depending on the type of transportation. The technical data given is based on average values obtained during production. We reserve the rights to change or modify the nominal values without prior notice or advice. The information contained in this data sheet are based on our experience. We cannot take any responsibility for a possible incorrect use of the products. The customer has to choose under their own responsibility a product fit for the intended use.

Technical data

Technical Characteristics	Measure units	Reference norm	P	PA	Tolerances
Type of reinforcement			Multi-layer composite polyester reinforcement + fiberglass mat		
Upper face finish			Polypropylene mat	Mineral *	
Lower face finish			PE film		
Length	m	EN 1848-1	10 -1%		≥
Width	m	EN 1848-1	1 -1%		≥
Thickness	mm	EN 1849-1	4		±5%
Mass	kg/m ²	EN 1849-1		4,5	±10%
Loss mineral	%	EN 12039		30	≤
Cold flexibility	°C	EN 1109	-20		
Shear resistance L / T	N/5 cm	EN 12317-1	1100/800		-20%
Tensile strength L / T	N/5 cm	EN 12311-1	1200/900		-20%
Elongation at break L / T	%	EN 12311-1	45/45		-15
Tearing resistance L / T	N	EN 12310-1	300/300		-30%
Dimensional stability	%	EN 1107-1	-0,1		≤
Static puncture resistance	kg	EN 12730	25		
Dynamic puncture resistance	mm	EN 12691-B	1500		
Fire resistance		EN 13501-5	F ROOF		
Fire reaction		EN 13501-1	F		
Watertightness	kPa	EN 1928-B	60		≥

* Mineral self-protected products may undergo color tone variations due to the time and length of storage. Exposure to atmospheric conditions, after application, will tend to uniform the color after a few months. The change in color tone cannot therefore be contested and / or complained of as it is a natural phenomenon that the slate manufacturer himself cannot guarantee.

Other performance data

Technical Characteristics	Measure units	
Specific heat		1.70 KJ/kg°K
Thermal conductivity	λ	0.170 W/m°K

Application and Recommendations

- On cementitious surfaces and similar apply, by roller or airless, bituminous primer PRIMERTEC AD, approx. consumption 300 g/m².
- Apply by torch a 25 cm strip of PLURA HP TRIARMATO membrane along all vertical up stands.
- The second layer of membrane will be applied astride and over the first one, always in the same direction, and approx. 1/4 of its length from the previous sheet.
- To have all overlaps with the slope, position the membrane always starting from the lowest point.
- Position the PLURA HP TRIARMATO membrane sheets staggered, avoiding to create any overlaps against the slope and the drains.
- Cut the corners of membrane sheet which will be laid under the next sheet at a 45° angle (10 x 10 cm).
- The bituminous membrane will be applied with a propane gas torch to the substrate. (Drawing 1)
- It is necessary to heat the entire surface, except for the side & head laps. (Drawing 2)
- The side laps (10 cm) and head laps (15 cm) will be heat welded with an appropriate torch; during this stage the overlaps should be pressed by using a roller (15 kg) from which a bead of compound should flow and therefore avoiding to have to iron the overlaps. (Drawing 3)
- Apply the vertical membrane sheet having the same characteristics of the waterproofing membrane and dimensions equal to the width of the roll, making sure that it overlaps the horizontal one by at least 10 cm, heating it with a gas torch and squeezing it with a trowel until a bead of compound appears from underneath. (Drawing 4)
- The height of the verticals must be equivalent or superior to the finished surface by at least 15 cm.

To best use the technical characteristics of bituminous membranes and guarantee the maximum performance and durability of the jobs where they are used, some simple but fundamental rules must be respected.

- The rolls are to be stored in an upright position, indoors in a dry and ventilated area, away from heat sources. Absolutely avoid the stacking of rolls and pallets for storage or transport to avoid possible deformations which may compromise a perfect installation. It is recommended to store the product at temperatures above 0°C.
- The rolls shall be kept in a warm or heated storage area during application, should the workability of the material deteriorate or become stiff and difficult to install during application, these should be returned to the heated storage area and substituted with new rolls. The rolls that are temporarily stored on the roof before application, shall be kept elevated by being left on their own pallets and shall be covered and protected from the weather.
- The application surface must be smooth dry & clean.
- The application surface must be previously treated with a suitable bituminous primer, to eliminate dust and enhance the adhesion of the membrane.
- The application surface must not have any depressions to avoid the risk of ponding water, the slope must be at least 1.5% on concrete decks and 3% for steel or wooden ones, this to guarantee a proper run off of rainwater.
- In situations of application on vertical surfaces superior to 2 meters or on very sloped substrates, apply suitable mechanical fixings to the head laps, after which they will be sealed when torching the head laps.
- The application must be done at temperature higher than +5°C.
- The application must be interrupted in adverse weather conditions (high humidity, rain, etc.).
- The materials without mineral self-protection or P+V, used as a top layer (cap sheet), can be painted with an aluminium coating to improve and extend the performance and life expectancy, the material should be allowed to oxidize approx. 3-6 months before being coated. An alternative, depending on the type of construction, it is possible to use heavy protection (floating pavements, stone, etc.).
- The pallets on which the rolls are packaged are intended for normal warehouse use.
- The materials on stock should be rotated following a first in first out rotation.

